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| C:\Users\Maria Everhart\Box Sync\Ventacity Internal\Marketing\Brand & Marketing Development\Ventacity-Logo\PNG Logos_all colors\Ventacity-Logo-STANDARD-7998x2345.png | 2828 SW Corbett, Suite 119  Portland, Oregon 97201  Phone (503) 208-7331  www.ventacity.com |

**Product specifications for Ventacity Systems model VS1000 RTe packaged rooftop enthalpy recovery ventilator for indoor or outdoor installation**

**CSI MasterFormat Category 23-72-00**

**Part 1 – GENERAL**

**1.01 SUMMARY**

A. Packaged air-to-air enthalpy recovery ventilations units (ERV) including

1. Frame
2. Case
3. Fans
4. Counter flow fixed plate exchanger
5. Filters
6. Dampers
7. Electrical wiring and controls
8. Service accessories

**1.02 RELATED SECTIONS**

A. Related CSI MasterFormat sections include:

1. Division 1 Plumbing

2. Division 27 Electrical

3. Section 23 01 00 Operation and Maintenance of HVAC Systems

3. Section 23 05 00 Common Work Results for HVAC

4. Section 23 07 00 HVAC Insulation

5. Section 23 08 00 Commissioning of HVAC

6. Section 23 09 00 Instrumentation and Control for HVAC

7. Section 23 31 00 HVAC Ductwork and Casings

8. Section 23 33 00 Air Duct Accessories

**1.03 SUBMITTALS**

1. For each model, submit under the provisions of Division 01 – General Requirements.
2. Product data, Submittal shall include the following:

1. Supply and exhaust fan performance curves

2. Enthalpy recovery exchanger performance curves for summer and winter conditions

3. Motor and fan types

4. Electrical characteristics

5. Gross weight of complete unit

6. Dimensional drawings of each unit including ductwork connections

7. Casework type, metal thickness, and insulation type and thickness

8. Quality Assurance compliance documentation

9. Installation, Operation, and Maintenance Manual

**1.04 QUALITY ASSURANCE**

1. Manufacturer Qualifications:

1. Manufacturer shall regularly engage in the production of enthalpy recovery ventilation

equipment.

1. Product Certifications:

1. Whole unit shall be third-party tested and certified to comply with UL 1812 and

CSA C22.2 No. 113.

2. Unit shall be certified by the Passive House Institute with a minimum heat recovery

efficiency of 82% and a minimum moisture recovery of 70%.

C. Warranty:

1. The enthalpy recovery core shall be warranted against any manufacturing defects or

improper workmanship under normal usage for a period of ten years from the unit’s

date code.

2. The complete enthalpy recovery ventilator shall be warranted against any manufacturing

defects or improper workmanship for a period of two years from the date of

installation.

**1.05 DELIVERY, STORAGE, AND HANDLING**

A. Store in manufacturer’s packaging. Upon delivery confirm all components are present and

undamaged by shipping. Products to be installed indoors shall be stored in a dry heated location.

**1.06 COORDINATION**

A. Coordinate any required building penetrations for proper size and location with appropriate trades.

B. Coordinate associated plumbing, electrical and roofing systems for installation.

1. Coordinate proper sequencing of construction with all associated trades.

**1.07 EXTRA MATERIALS**

A. Provide one set of replacement filters, MERV 13 on intake air stream, MERV 8 on return air stream

**PART 2 – PRODUCTS**

**2.01 MANUFACTURERES**

A. Acceptable Manufacturer: Ventacity Systems Inc, Portland OR www.ventacity.com 503-208-7331

B. Substitutions: Equipment with equivalent performance, construction, and certifications to the

specified products are acceptable subject to approval by the engineers

**2.02 GENERAL**

A. Construction: ERV shall be a prepackaged unit that is fully assembled at the factory and shall

include: insulated double wall metal cabinet, rain louvers, motorized intake and exhaust dampers,

counter flow fixed plate enthalpy recovery core, ECM motors, direct drive fan assemblies, frost

control pre-heater assembly, modulating bypass damper assembly, intake air and return air filter

assemblies, temperature and pressure sensors, and control panel assembly. All components to be

factory tested and powered by a single electrical connection.

B. Name Plates: Provide permanent name plate containing manufacturer name, model number, serial

number, voltage, FCA, MCA, and MOP information.

C. Weight: Unit weight shall not exceed 662 lbs.

**2.03 CABINET**

A. Cabinet shall be constructed of double-wall insulated panels with thermal breaks to minimize thermal

Bridging.

1. Panels shall be constructed of 0.031” thick galvanized steel. Exterior wall shall

be powder coated with minimum thickness of 60 um.

2. Insulation should be 2-inch thick of rigid thermoset with 0.013 BTU/(hr-ft-°F)

thermal conductivity. Side panels shall also have 0.5” thick K-Flex Eco insulation.

3. Panels shall be attached with M8 SHCS fasteners.

4. Panels shall be sealed and thermally broken with Soft Polyethylene seals, K-Flex Eco,

and Poron UL50E periodic recompression rated gasket material.

5. Air intake and exhaust locations shall be protected from water infiltration by integrated

louvers constructed of 0.031” thick powder coated galvanized steel with a blade angle

of 35 degrees with a secondary 1” 60 degree turn-down lip.

6. Supply air and return air shall be configurable for down or end ducting connections.

7. Bottom of cabinet shall have drip edge to direct water away from roof curb.

B. Doors and access panels shall be constructed of the same materials as the panels

1. Doors and access panels shall allow for all routine maintenance and repairs.

2. Filters shall be accessible for filter changes through a latched and hinged door.

3. Doors and access panels shall be sealed for airtightness with K-Flex Eco,

and Poron UL50E periodic recompression rated gasket material.

C. For outdoor installations, cabinet shall include a domed roof externally applied to the top of the

cabinet to shed water.

1. Roof shall be constructed of 0.031” galvanized steel powder coated to match cabinet

Color.

2. Roof shall include drip edges to direct water away from removable access panels.

**2.04 FANS**

A. Fans shall be electronically commutated motor (ECM) integrated direct-drive fan & motor assemblies by EBM Pabst.

1. Fan assemblies shall be approved by UL 1004-3 and CSA C22.2 No. 77

2. Motors shall be protection class 1 with internally wired thermal overload protector.

3. Motors shall be variable speed.

4. Motors shall have sealed ball bearings for maintenance free operation.

5. Impellers shall be backwardly curved centrifugal assemblies with factory balancing.

6. Impellers shall be constructed of polypropylene plastic.

7. Each airstream shall have an independently controlled fan/motor assembly.

8. Fans shall be mounted downstream of the heat recovery core.

**2.05 ENTHALPY RECOVERY CORE**

A. Enthalpy exchange core shall be of fixed plate parallel counter flow design.

1. Core construction shall be of permeable membrane plates with a minimum of 957

square feet of surface area.

2. Core shall be removable for cleaning and maintenance.

3. Core shall be gasketed for air sealing to prevent cross-flow contamination with soft

polyethylene seal material.

4. Core shall be protected from freezing and frost build-up with a factory installed 6kW

modulating electric resistance preheater located in the intake air stream and controlled

by the exhaust air temperature. Return air bypass through the core and into the supply

air stream for frost protection is not allowed.

**2.06 POWER AND CONTROLS**

A. Power:

1. Unit shall be powered by *chose one* (240 VAC, single phase, 60 Hz power)

or (208/240 VAC, three phase, 60 Hz power)

2. Provide a NEMA 3R Rainproof fused interrupt box type of disconnect switch rated for

*choose one* (240 VAC, single phase, 60 Hz power) or (208/240 VAC, three phase, 60

Hz power)

3. Unit shall be powered with a single point field connection to power supply.

B. Controls:

1. The ERV shall have the ability to be controlled by a factory provided control system or

be able to be monitored and controlled by a building management system (BMS).

2. The ERV shall be provided with a factory controls interface panel for remote control

and operation of the unit.

3. The control system shall be able to connect to a BMS through Modbus RTU

connection protocols.

4. *Optional control system* ERV shall include Smart Building Gateway control system,

hardware, and antennas for cloud-based control, monitoring, and data-logging of ERV.

C. Sensors: The following sensors shall be included in the ERV:

1. Temperature sensors located in each airstream

2. Pressure sensors located on both sides of each filter, on the inlet and outlet of each

fan, in the supply airstream, and outside of the ERV casing.

3. Safety disconnect sensor in the outside air pre-heater

4. *Optional sensors, choose* (Room CO2) (Duct CO2)

**2.07 DAMPERS**

A. Bypass damper: The ERV shall have a fully modulating bypass damper assembly to close off intake air through the core and direct it around the core to the supply air side.

1. The damper opening bypass chamber shall be interlinked to the damper closing

airflow through the core.

2. The dampers shall be constructed of double-wall 14 gage galvanized sheet metal.

3. The bypass damper blade shall be air sealed upon closing with polymer extrusion

blade seal.

4. The damper actuator shall be fully modulating with a closing torque of 17.5 in-lb (2 N-m).

B. Intake and exhaust dampers: The ERV shall include integrated dampers on the intake and exhaust

to close these openings for stand-by mode operation or when the unit is powered off.

1. The dampers shall be motorized two-position parallel blade dampers.

2. Upon start-up, the dampers shall open before the fans operate.

3. The dampers shall be constructed of double wall extruded aluminum.

4. The damper blades shall be air sealed upon closing with polymer extrusion blade

seals

5. The damper actuator shall have a closing torque of 17.5 in-lb (2 N-m).

**2.08 FILTERS**

A. Filter Racks:

1. Filter racks shall be constructed of 0.031” thick galvanized steel designed to hold a 2”

thick return filter and 4” thick supply filter.

2. Filter racks shall be accessible for changing filters through a latched access door.

B. Filters:

1. The outdoor air shall be filtered with a 4” thick mini-pleat MERV 13 filter.

2. The return air shall be filtered with a 2” thick pleated MERV 8 filter.

3. The HRV shall have one set of filters pre-installed in the factory.

4. Contractor shall provide one set of replacement filters.

**2.09 CONDENSATE DRAIN**

A. The ERV shall include stainless steel condensate collection tray sloped to center drain to capture

condensate from exhaust air stream.

B. Condensate shall be drained from ERV through a cleanable float-ball p-trap provided with the ERV.

C. In outdoor installations where freezing of condensate may occur, provide freeze protection heat tape

to protect condensate drain.

**2.10 VIBRATION ISOLATION**

A. Mount the ERV onto Curb or stand using a gasket of neoprene material 0.5” thickness and 1.25”

width for whole unit vibration protection.

B. Connect supply and return ductwork to the ERV using flexible connections for vibration isolation.

**PART 3 – EXECUTION**

**3.01 EXAMINATION**

A. Verification of conditions:

1. Prior to installation, examine installation site to verify that location is accurate,

ductwork penetrations (if required) are correctly sized and located and the roof curb or

stand is correct. Consult units IOM to verify correct conditions for installation.

2. Verify that electrical rough-in is of the proper size and location for the unit. Consult unit

IOM for requirements.

3. Verify that any plumbing rough-in required for condensate routing is of the proper size

and location. Consult unit IOM for requirements.

4. Proceed with installation only once any deficiencies in conditions have been rectified.

**3.02 INSTALLATION**

A. Installation shall be performed in accordance with these specifications, engineered mechanical

drawings, manufacturer’s instructions in the unit IOM, local building code and trade best practices.

**3.03 CLEANING**

A. Clean all filters, air chambers, interior exposed surfaces and exterior faces. Ensure that any loose

materials shipped with unit have been removed from the inside. All cleaning must take place prior to

commissioning of the unit.

**3.04 SYSTEM START-UP**

A. Retain a manufacturer’s authorized representative to provide start-up service and commissioning of

the ERV. Coordinate with controls commissioning and air flow testing and balancing as necessary.